



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.3801

Job Sheet 175032



Part No: 647.3801

Job Qty: 3 ea

Part Name: 412 Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Stores/Pkg-1			DAS APR 25 2018
110	Packaging	3 pcs	4/19/18	4/19/18	0.00	0.00	Packaging1-1			DAS APR 25 2018
120	Small Fab	3 pcs	4/19/18	4/19/18	0.00	0.80	Small Fab-1			DAS APR 25 2018
130	QC	3 pcs	4/19/18	4/19/18	0.00	0.00	QC5			DAS APR 25 2018
140	Packaging	3 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-1			DAS APR 25 2018
150	QC21-SA	3 Ea	4/19/18	4/19/18	0.00	0.00	QC21			DAS APR 25 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. exp. date: 2018

Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	3 Ea (1 ea)	90-Start up Operation	5057437
647.3910	412 Upper Deflector	3 Ea (1 ea)	90-Start up Operation	5057437
MS21042L08	Nut	9 Ea (3 ea)	90-Start up Operation	5064231
MS27039-08-19	Screw	9 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	18 Ea (6 ea)	90-Start up Operation	5057437

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	3	3	0
	647.3910	3	11	0
	MS21042L08	9	2,258	0
	MS27039-08-19	9	1,583	0
	NAS1149FN832P	18	2,469	0

Part Specifications

2780

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064985



Part: 647.3801

Job No: 175032

Serial No/Batch: S064985

Revision:

Inspector:

Date: 04/25/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002786	S057437	646.9701	Cutter Sub Assembly	S057434	CCK007	3
002786	F144768	647.3910	412 Upper Deflector		CCK082	2
002786	S064823	647.3910	412 Upper Deflector	S064823	CCK082	1
002786	S064978	MS21042L08	Nut	S044234	ST303	9
002786	S064977	MS27039-08-19	Screw	S044235	ST277	9
002786	S064975	NAS1149FN832P	Washer	S020604	ST263	18

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 10:14 AM dart.quirion.sonia